FITTING INSTRUCTION

Clamp mark			
	ec. with	Cables joining	₋ 7
ISO	PN L	Y - A - 10 1 10 - 1-4 -	
2	<u>L</u>	Left directional lights Rear fog lights	$\mathbf{A} \supset \mathbf{A}$
3	31	Ground	A \9
4	R	Right directional lights	
5	58R	Right side parking lights	
6	54	Stoplights	
7	58L	Left side parking lights	€ ⁸⁹
			B C
	7	B —	
	96	A	C 1
9		688 6	6 D

This towing hitch is designed to assembly in following car: **RENAULT LAGUNA ESTATE**, produced since 08.1995 till 03.2001, catalogue no. **G19A** and is prepared to tow trailers max total weight **1850** kg and max vertical load **75** kg.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towing hitch depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towing hitch should be install in points described by a car producer.

The instruction of the assembly

- 1. To install the towing hitch it is not necesary reassemble a bumper but you have to reassmble rear handle of the muffler.
- 2. Put distance sleeves from accessories (pos. 7) into chassis members on either sides.
- 3. From below of car put four baskets with nuts pos. 8 (two per side) in existing holes in rear piece.
- 4. Fix side brackets (pos. 4) with bolts M10x90mm (pos. 9) through holes (pos. A) and through distance sleeves in chassis members.
- 5. To mounted brackets fix angle brackets (pos. 5 and 6) through holes (pos. B) with bolts M10x40mm (pos. 10), and next through holes (pos. C) fix it to the rear piece of the car using bolts M8x30mm (pos. 11).
- 6. Fix the main bar of the towing hitch (pos. 1) to mounted side brackets using bolts M10x40mm pos. 10 (through holes pos. D).
- 7. Fix body of the automat and place tow-ball according to supplied instruction. Note! Remember to place socket plate (pos. 3) as shown on the drawing 1.
- 8. Tighten all bolts according to the torque shown in the table.
- 9. Connect the electric wires according to the instruction of the car. (Recommend to make at service station).
- 10. Supplement the paint coating damaged during assembly.

Torque settings for nuts and bolts (8,8):					
M6 - 11 Nm	M8 - 25 Nm	M10 - 50 Nm			
M12 - 87 Nm	M14 - 138 Nm	M16 - 210 Nm			

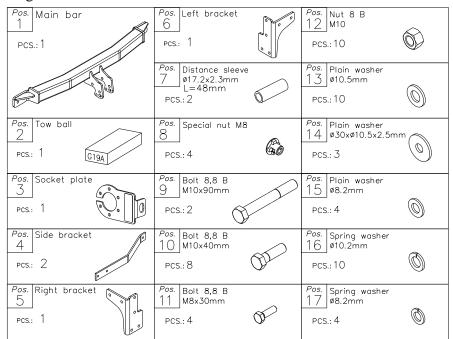
NOTE

After install the towing hitch you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towing hitch must be always kept clear and conserve with a grease.

Towing hitch accessories:





PPUH AUTO-HAK S.pJ.

Produkcja Zaczepów Kulowych Henryk & Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: office@autohak.com.pl www. autohak.com.pl

Towing hitch (without electrical set)

Class: A50-X Cat. no. G19A

Designed for:

Manufacturer: **RENAULT**

Model: **LAGUNA** Type: **ESTATE**

produced since 08.1995 till 03.2001

Technical data: **D**-value: **9,30 kN**

maximum trailer weight: **1850 kg** maximum vertical cup load: **75 kg**

Approval number acc. to regulations EKG/ONZ 55.01: E20-55R-01 4739

Foreword

This towing hitch is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch cannot be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{x} \quad \frac{9.81}{1000} = \quad D \quad [kN]$$