FITTING INSTRUCTION

Clamp mark in acc. with		Cables joining	
ISO	PN	Cables Johning	13 _ 9 _ B
1	L	Left directional lights	13 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
2	+	Rear fog lights	6 _ 1/ (
3	31	Ground	
4	R	Right directional lights	
5	58R	Right side parking lights	
6	54	Stoplights	4 ¬
7	58L	Left side parking lights	
		13 5 7	D 15 18 12 23 10 10 23

This towbar is designed to assembly in following cars: **SUZUKI SWIFT, 3/5 doors, 2 WD** produced since 05.2005 till 08.2010, catalogue no. **W21** and is prepared to tow trailers max total weight **1100 kg** and max vertical load **50 kg**.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and correct exploitation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

The instruction of the assembly

- 1. Disassemble the rear bumper.
- 2. Fold the backseats forward, then fold up the trunk upholstery.
- 3. Loosen the fuel hose support in the lower side of left-side undercarriage extension..
- 4. Find original plugged holes in the trunk on the left side (pos. A) and drill it using bit ø10mm, then enlarge it to ø21mm. In holes put distance sleeves (pos. 7).
- 5. Mark floor of the trunk underneath the car in point B and drill using bit ø10mm.
- 6. Inside the trunk put fish-plate (pos. 6) on hole B, put bolt M10x80mm. Then mark point C, take out fish-plate and drill ø10mm. Holes pos. B and C enlarge to ø21mm and put distance sleeves pos. 7.
- 7. Put bracket (pos. 4) above the exhaust and fix with fish-plate (pos. 6) using bolts M10x80mm (pos. 13) loosely.
- 8. Main bar of the towbar fix loosely with towing eye see figure. Distance sleeve (pos. 8) and distance plate (pos. 9) place between ball brackets.
- 9. Fish-plate (pos. 5) put on holes (pos. A) and fix with main bar (pos. 1) using bolt M10x80mm (pos. 13) and countersunk bolt M10x90mm (pos. 14).
- 10. Fix main bar (pos. 1) to bracket (pos. 4) using bolts M12x30mm and M10x30mm (pos. 12 and 15).
- 11. Screw tow-ball (pos. 2) and socket plate (pos. 3) using bolts M12x75mm (pos. 10) from accessories.
- 12. Reassemble the bumper after cut out his fragment.
- 13. Screw tight all bolts according to the torque shown in the table.
- 14. Connect electric wires of 7-pole socket according to the instruction of the car. (Recommend to make at authorized service station).
- 15. Complete paint layer damaged during installation.

Torque settings for nuts and bolts (8,8):

 M 8
 25 Nm
 M 10
 55 Nm

 M 12
 85 Nm
 M 14
 135 Nm

NOTE

After install the towbar you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

Towbar accessories:

Towar accessories.										
Pos.	Name: Main bar Quantity: 1	Pos. 5	Name: Left overlay Quantity: 1	Pos. 11 Dim. :	Name: Bolt 8,8 B Quantity: 1 M12x70mm	Pos. 17 Dim. :	Name: Nut 8 B Quantity: 5 M10			
	T. VIII	Pos.	Name: Right overlay Quantity: 1	Pos. 12 Dim. :	Name: Bolt 8,8 B Quantity: 1 M12x30mm		Name: Washer Quantity: 1 Ø35xØ12x3mm			
Pos. 2	Name: ToW ball Quantity: 1	Pos. 7	Name: Distance sleeve Quantity: 4	Pos. 13 Dim. :	Name: Bolt 8,8 B Quantity: 4 M10x80mm	Pos. 19 Dim. :	Name: Plain washer Quantity: 4 Ø 13 mm			
Pos. 3	Name: Socket plate Quantity: 1	Pos.	Name: Distance sleeve Quantity: 1	Pos. 14 Dim. :	Name: Bolt DIN7991 Quantity: 1 M10x90mm	Pos. 20 Dim. :	Name: Plain washer Quantity: 5 Ø 10,5 mm			
Pos. 4	Name: Right bracket Quantity: 1	Pos.	Name: Distance washer Quantity: 2	Pos. 15 Dim. :	Name: Bolt 8,8 B Quantity: 1 M10x30mm	Pos. 21 Dim. :	Name: Spring washer quantity: 4 Ø 12,2 mm			
		Pos. 1 () Dim. :	Name: Bolt 8,8 B Quantity: 2 M12x75mm	Pos. 16 Dim. :	Name: Nut 8 B Quantity: 3 M12	Pos. 22 Dim. :	Name: Spring washer Quantity: 5 Ø 10,2 mm			
						23°	Name: Ball cover Quantity: 1			



PPUH AUTO-HAK S.J.

Produkcja Zaczepów Kulowych Henryk & Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: office@autohak.com.pl www. autohak.com.pl

Towing hitch (without electrical set)

Class: A50-X Cat. no. W21

Designed for:

Manufacturer: SUZUKI

Model: **SWIFT**Type: 3/5 doors, 2 WD

produced since 05.2005 till 08.2010

Technical data: **D**-value: **6,4 kN**

maximum trailer weight: 1100 kg maximum vertical cup load: 50 kg

Approval number acc. to regulations EKG/ONZ 55.01: <u>E20-55R-011794</u>

Foreword

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch cannot be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \frac{9.81}{1000} = \text{D [kN]}$$